OIL SPILL RESPONSE EQUIPMENT

Proven Oil Spill Technology
PROVEN OIL SPILL TECHNOLOGY

DESMI design and manufacture an extensive range of systems to recover oil and chemicals from the marine and inland environment including industrial applications. The products include skimmers, booms, storage tanks, power packs, pumps, dispersant systems, vessels and ancillary items. This equipment is used by all the major oil spill response operations around the world. In addition to this supply, we offer comprehensive equipment consultancy including audits, gap analysis, training and commissioning.

Our engineering team is also able to custom design and manufacture specialist systems for most applications and environments including the Arctic. Our vast experience combined with world class manufacturing facilities has resulted in the best known and proven oil spill control systems in the industry today!
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Combating oil spills is a specialized area, as well as a task which requires instant response. Having this in mind, DESMI offers extensive training when supplying equipment. Further to this, our staff are able to provide consultation and technical input during the planning stage. Having the right type of equipment for the right job is the key to success. The comprehensive training in the use of the equipment will include suggestions on storage, maintenance and advice on installing the equipment in optimum positions when used.

With the right type of equipment kept in the correct condition, and a trained, skillful staff to operate it, the success rate will be much higher when the equipment is used for real.

DESMI are able, through our staff and network of agents, to offer a comprehensive after sales package to our customers including site visits, maintenance, and regular support depending on the customer’s requirements. Our qualified engineers can travel to site for major maintenance and support.
DESMI produce the following major brands of oil containment boom – RO-BOOM, OILFENCE, RO-BOOM SPI, RO-BOOM BEACH, TROILBOOM BEACH, PYROBOOM, A-BOOM, RO-FENCE, GLOBEBOOM, TROILBOOM GP, TROILBOOM AF.

RO-BOOM
Ro-Boom is internationally acknowledged as one of the most effective, reliable and durable oil containment booms available today. RO-BOOM has earned this reputation in many spills and deployments. Manufactured in a unique rubber moulding process RO-BOOM is an inflatable boom with high tensile strength and excellent sea-keeping abilities. When deflated it lies flat allowing for storage on reels with minimal volume.

More than 800,000m have been supplied to oil companies, ports, terminals and oil spill bases. RO-BOOM is available in section lengths of up to 250m and nine sizes from 0.6 to 3.2m overall. It can be delivered with stainless steel hinge or ASTM connectors. Advances in the inflation process have lead to deployment times of less than 10 minutes for 200m with a trained crew.
RO-BOOM SPI

RO-BOOM Single Point Inflation oil containment boom is specially developed for fast deployment and a smaller operational footprint. Depending on the size and model, inflation can be from one end or through the reel. The DESMI SPI does not impact on the proven technology and well-known operational integrity of RO-BOOM. Indeed, the boom can still be inflated through the individual chambers if so required. RO-BOOM SPI can be ‘loop laid’ from a single vessel or ‘towed out’ by a suitable support boat.

RO-BOOM BEACH

Containing oil in changing water levels presents a problem to conventional skirted booms. The RO-BOOM BEACH is a specialised boom with twin water ballast tubes and a single air tube. As the water level recedes the RO-BOOM BEACH sits down into the sand and mud effectively sealing the area. When the level comes up the boom will re-float and act as a conventional boom. The RO-BOOM BEACH is produced in the exceptional RO-BOOM fabric offering high puncture and high abrasion resistance, which is key to this application.
As a lightweight option, DESMI is also able to offer TROILBOOM BEACH, which is made in a similar way to the RO-BOOM BEACH, but from lighter weight materials allowing greater flexibility when transporting and deploying this boom. It is offered in either PVC or Urethane fabrics, which are tough and durable enough to survive repeated use on sand and mud substrates.

PYROBOOM® is a combination of specially selected materials applied to the GLOBEBOOM® design to provide a fireproof boom which has proven to be a superior performer during independent tests. These tests have included 24 hour burns, ASTM fireboom test protocol, and real-world oil-in-ice burns in the Arctic Circle. Unlike most other firebooms, PYROBOOM® can be used in training exercises without deleterious effects. Even after it is burned, approximately 50% of the original value of the PYROBOOM® can be salvaged and re-used with in-field replacements, whereas other fireboom is typically scrapped.

PYROBOOM® requires no special handling, launching or support equipment and can be used just like a conventional boom. Originally conceived as a boom to be used in sweep and intentional in-situ burn operations, PYROBOOM® can also be invaluable for protecting waterfront assets from accidental fires. After burning, the residues can be collected using the Scantrawl system (See Specialised Applications for more info).
DESMI PYROBOOM came of age during the Deepwater Horizon oil spill. It was and remains the only fire boom that can be reconditioned on site and does not need any supporting hardware such as wet blankets, water pumps and or power packs. Indeed, it is the only ‘fail safe’ fire boom in the industry and the most popular based on sales to the major responders to date. However, DESMI is now developing the PYROBOOM SPEED SWEEP to be even better by increasing its encounter speed by as much as 3 times! This development can be retro-fitted to existing burn kits thus allowing clients to upgrade an already industry leading product.

Aside the huge volume of oil a PYROBOOM SPEED SWEEP can consume, it also makes it the system of choice for vessels of opportunity. Prior to the DESMI SPEED SWEEP technology, vessels were restricted to less than 1 knot relative speed between the boom and water when capturing oil. This resulted in significant ‘clutching’ between ship engines and propellers in an effort to control this relative speed between the water and boom. However, the PYROBOOM SPEED SWEEP technology can now accommodate at least 3 times this speed which makes for easier operations with any vessel including those of opportunity.

DESMI PYROBOOM SWEEP, up to 3 knots without entrainment.

A-BOOM

DESMI has developed an environmentally friendly fence boom which will suit most protection purposes with regard to Oil Spill Response in a large number of protected water areas. The boom is known as “A-BOOM”

As a solid float fence type of boom it is immediately ready for deployment in the event of an oil spill in a harbour, jetty, lake or other protected water area. Due to the minimal weight of the 15m sections of boom (22kg), it can easily be deployed by a small crew and for convenience can be disposed of by burning after use.
RO-FENCE is a robust fence boom designed for installation and long-term deployment in ports, rivers, ponds and lakes, water intakes and terminals where a zero response time is required. It is manufactured from the finest materials offering high abrasion and resistance to oil and sunlight. The floats are moulded in UV stabilised HD polyethylene, which are then bolted to a twin layer of RO-BOOM fabric and ballasted using either lead weights or chain beneath the floats.

For convenience and longevity, the floats can also be filled with foam if required. This extreme durability and simplicity in design leads to a low maintenance requirement and good suitability for long-term deployment in harsh conditions.

The GLOBEBOOM® design has proven to be excellent for all sorts of harbour settings. The principal reason for this is the quasi-spherical (or “globe”) shaped flotation elements. This shape represents the most efficient volume-to-surface-area ratio and allows discrete “nodes” of buoyancy to be placed at intervals along the face of the boom yielding the most responsive hard-shell boom on the market. The GLOBEBOOM® design is available in a variety of barrier fabrics, sizes and with a range of accessories and options. The lighter weight fabrics are recommended for response applications and the heavier fabrics for everyday deployment and recovery or permanent installations.

Different sizes are available to account for a wide range of current, wind and wave conditions. In keeping with the maturity of this design, there also exists a wide range of accessories to meet the customer’s operational conditions. Due to the spherical float shape, GLOBEBOOM® stores very compactly in boxes or on reels. It can rapidly be deployed from various storage options, but can also be left in-situ for long periods of time.
TROILBOOM TM

TROILBOOM is a lightweight, rapidly deployable boom with foam flotation manufactured in PVC or Urethane fabric. TROILBOOM is ideal for coastal and port operations where a rapid response to any pollution threat is required. It can simply be pulled very rapidly into the water, either from a container, storage racks, or a boom reel if required. The average deployment time is 3 to 5 minutes for 200m, and there is no need for any ancillary equipment such as air blowers when deploying the boom.

Due to the highly flexible construction, TROILBOOM has very high wave following characteristics and is therefore able to ride out and provide a useable barrier in much stronger weather conditions than many of its competitors. TROILBOOM is available in four different sizes from 0.45 to 1.1m overall to suit most applications and 3 different versions depending on the customer requirements. TROILBOOM is also available with a wide range of ancillary equipment including various storage reels and racks, tidal compensators, towing and anchoring sets etc. Many thousands of metres of TROILBOOM have been supplied since it was introduced over 25 years ago.

OILFENCE™

OILFENCE™ has been in production for over 30 years. Much of the original boom is still in service. This unique design is extremely stable and tough due to the combination of extra-wide outrigger floats and Urethane impregnated, high-tensile strength barrier fabric. Another advantage is the ease of maintenance and cleaning. Because the boom is symmetrical about all three axes, it can be inverted. With several days exposure to the sun, any marine growth will die off and can be quickly removed with a pressure washer.

Available in four sizes to suit the customer’s need, this tough boom is ideal for fixed deployments and high-energy wind and wave environments. The larger sizes are able to provide an imposing “line-in-the-water”, and can support all sorts of lights, signs and conventional physical security barrier elements above the surface, and barriers or netting systems sub-surface.
TROILOOM AF is a lightweight rapid response inflatable boom with a similar design to RO-BOOM, ideal for situations where a quick response is required, but a solid buoyancy fence boom is not suitable. The boom is manufactured as standard in bright orange PU for durability, flexibility and strength. A ballast chain and top wire provide a high tensile strength.

DESMI manufacture a wide range of winders for our booms, enabling them to be used in various situations. We are able to produce them in a variety of sizes, to hold different capacities of boom, and as containerised winders if necessary to meet customer requirements. We are also able to produce them with either hand, electric or hydraulic operation, and with ISO corners if required to make storage easier.

Also, we have options for chain or direct gear drive, 4 way forklift channels for easy handling, DNV Certified reels and compact reel design for air craft mobilization.
STORAGE RACKS

If a winder is not a storage option, then more cost-effective storage options can also be offered in the way of storage racks for the TROILBOOM and A-BOOM. These lightweight aluminium racks allow the boom to be fleted in and stored, ready to be pulled out and deployed at a moments notice. This has the additional benefit of requiring no hydraulic power for deployment.

SPEED SWEEP SYSTEMS

SPEED SWEEP - Up to 3 knots without entrainment
The DESMI Speed Sweep is an advancing sweep system that can operate, collect and store oil at speeds of up to 3 knots without loss from the apex. The principle of operation is based on specially designed, high strength, flexible Kevlar cross members that slow the speed of the surface oil to prevent entrainment while in advancing mode. The Kevlar cross members are positioned across the apex of the boom. The physical size, shape and positioning of these member or inhibitors, are important and extensive testing and collaborative computer modelling has resulted in a proven product. The DESMI Speed Sweep has even been towed at speeds of up to 5 knots without damage or breakage. It can collect and store oil and can be off loaded using a traditional weir or oleophilic skimmer to pump out from the apex. The Sweep can operate with 2 vessels; 1 vessel and a jib arm and or 1 vessel and a Ro-Kite. There are 3 basic sizes, 1500; 2000 and the Hi-Sors (High Seas) 3200 but other sizes can be easily accommodated. In addition to the basic models, the Speed Sweep swath width can be easily increased with the addition of Ro-Boom. Indeed, in a Hi-Sors version, there is a 750m swath and two sets of guide booms of 1.5kM each. An operational flexibility unique to the Speed Sweep.
**SPEED SWEEP PLUS**

- Faster than traditional booms

The DESMI Speed Sweep 3200 Plus, is the ultimate advancing sweep system that can operate without entrainment. It has a class leading encounter rate and can also operate in hostile waters. It has been developed to be a practical solution to recovering oil from well blowouts or upsets.

The system, which comprises the Speed Sweep 3200 and additional, modified RO-BOOM, has a swath or opening of up to 750m (2500ft) and is manoeuvred by two ships of opportunity. However, operators do have the flexibility to reduce the size of the sweep which adds to the system's flexibility.

Despite its size, the Speed Sweep Plus is easy to deploy and recover using well proven and practiced solutions.
RO-SKIM

The Ro-Skim sweep system uses a modified section of Ro-Boom to mount a hydraulically controlled inlet weir skimmer together with a choice of DOP pump to recover a wide range of oils in a traditional sweep. The Ro-Skim is normally fixed to be at the apex of the boom in a J or U configuration. However, the design allows for more than one Ro-Skim in a sweep and these can be either joined together or strategically positioned in the cusp. Either way, capacities and areas of influence can be significantly increased. RO-SKIM is available in 2 sizes 1500 & 2000, but we can offer variations with the range of DOP pumps.

OCTOPUS IN-LINE SKIMMERS

The DESMI Octopus In-line Skimmer is designed for collection of particularly medium viscous oil, but also performs very satisfactory on light oil, even down to 200cSt.

The unique designed brush belts ensures an optimal oil access to the bristles. The skimmer design base on one module comprising five brush belts. The brush belt module are forming a collection area in front of the buoyancy wall of the skimmer, where behind a DESMI DOP Dual 250 is placed. All connections for hydraulics and discharge are behind the boom system for easy connection.

This special designed skimmer has a progressive oil recovery capability compared to the well-known DESMI Ro-Skim, which is a more traditional weir skimmer. The buoyancy wall of the DESMI Octopus In-line Skimmer has hinge connectors to allow the incorporation in a DESMI Speed-Sweep, which have connectors in the center of apex. The collecting system enables the skimmer to operate at high pickup rates with a minimum of water content. This was proven at the ASTM standard test protocol program in OHMSETT were an oil efficiency was measured to 98.4% on oil type I-II (7°C) 500-800cSt.
**GIANT OCTOPUS**

The new GIANT OCTOPUS skimmer is a development of the popular HELIX and TARANTULA skimmers, and features a revolutionary new collection system containing 15 belt/brushes in 3 modules. These allow the skimmer a 360 degree oil recovery range, and the maximum possible collection surface area. The skimmer has 2 powerful onboard DOP-250 DUAL pumps, and is able to offer high capacity skimming for offshore applications using well proven components and is more than ready for the toughest applications. The pumps are of a tried and tested design which has been in use in various applications for more than 25 years. This powerful skimmer is available as part of a containerised package to ensure that it is ready to be transported to site and deployed rapidly in the case of an emergency. At the OHMSETT test facility in December 2009, the GIANT OCTOPUS showed a remarkable versatility in terms of recovery of high volumes of light crude oils as well as high viscosity oils. Due to the revolutionary collection system, the GIANT OCTOPUS recovers less water than other skimmers during operation, thereby reducing the need for primary storage capacity when the skimmer is in operation. Through this, users which replace the skimmer head of similar capacity traditional skimmers with a GIANT OCTOPUS may gain a substantial saving in storage facilities such as barges, etc. This advanced machine has been supplied to most response corporations around the world including OSRL, PAJ, OSCT & SSB in China.

**LARS - LAUNCH & RECOVERY SYSTEM**

The design of the TARANTULA skimmer has benefited from a continuing development program over nearly 20 years. All components are manufactured in marine grade aluminium, stainless steel or polypropylene. Wireless remote control and thruster system to allow remote positioning of the skimmer head and operation of the hose reel is available for the TARANTULA. The TARANTULA incorporates 2 DOP-250 DUAL pumps that deliver a combined capacity of 250m³/h and can develop discharge pressures up to 10 bar while maintaining good flow. They are capable of pumping a wide range of oils even with high viscosity and are fitted with cutting knives that will handle many types of trash found in oil spills.

The TARANTULA offers high capacity skimming at an affordable price combined with well-proven components. Additional modules can be mounted on top of the TARANTULA for highly selective oil recovery. The TARANTULA also has removable floats to maximise stability and minimise the storage space required between deployments.
GIANT OCTOPUS RECOVERY SYSTEM

Mounted on a 20’ flat rack complete with ISO corners the Giant Octopus Offshore Recovery system has been developed to enhance deployment and recovery.

A hose reel and an integral jib crane within the DESMI power pack completes the system. This enables an easier deployment and recovery of the Giant Octopus skimmer especially with the management of the hoses. The skimmer head enjoys a single point lift and the jib crane can easily deploy from harbor wall or ship’s side.

The DESMI power packs can also be supplied with an air blower unit which can be used to inflate various booms. This feature can reduce the total amount of equipment required and hence save on weight and space.

TARANTULA

The design of the TARANTULA skimmer has benefited from a continuing development program over nearly 20 years. All components are manufactured in marine grade aluminium, stainless steel or polypropylene. Wireless remote control and thruster system to allow remote positioning of the skimmer head and operation of the hose reel is available for the TARANTULA. The TARANTULA incorporates 2 DOP-250 DUAL pumps that deliver a combined capacity of 250m³/h and can develop discharge pressures up to 10 bar while maintaining good flow. They are capable of pumping a wide range of oils even with high viscosity and are fitted with cutting knives that will handle many types of trash found in oil spills.

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The TERMINATOR is one of our most popular weir skimmers, and incorporates the powerful DOP-250 DUAL pump which contains three cutting knives to slice through any trash or debris the skimmer may encounter. All components are manufactured in marine grade aluminium and stainless steel. Various options are available for this skimmer including wireless remote control, thrusters, plus the possibility of adding disc or brush modules for ultimate versatility.

The configuration of the pump allows for uninterrupted access to the weir, and maximum recovery capability. Due to the clever vertical screw design the pump is able to handle a mixture of extremely viscous fluids and water without loss of discharge pressure or emulsification of the oil and water.

The advantages of the TERMINATOR include the fact that it is suitable for light or heavy oils, it has a very high discharge pressure, has a self-adjusting weir, and the option to have thrusters for remote positioning of the skimmer into nearly any location. The skimmer also benefits from low weight in comparison to its size, and due to the fact that it is manufactured from tough components, there is an extremely low amount of maintenance needed.

The DESMI TARANTULA XL is a high capacity offshore skimmer, built to recover oil from both the light to heavy viscosities. It can also operate with a disc or brush bank cassette. The skimmer body is manufactured in marine grade aluminium and stainless steel. It has the famous DESMI self-adjusting weir lip, which has proved itself in so many real life operations. The floats are easily raised in to a ‘park’ position which minimizes the XLs footprint.

Of special interest are the 3 on-board DOP-250 Dual, positive displacement screw pumps which give the system a $375\text{m}^3/\text{hr.}$ rating with up to 10 bar discharge pressure. In addition, thrusters are fitted as standard to manoeuvre the skimmer into the oil, which is especially important when dealing with heavy viscosities. The entire operation can be controlled by one man, with a radio-wireless control panel.

The hydraulic supply can be from either the ship or from a DESMI 210 kW, diesel hydraulic power pack. Other options include a DNV certified platform for storage, a DESMI ZIPPER UMBILICAL HOSE (ZUH) and powered reel plus the option of disc and brush cassettes.
TERMINATOR MODULES

For convenience and versatility, the TERMINATOR skimmer has been designed to be easily modified depending on the oil type, with various optional modules including BELT, DBD, and HELIX, allowing this skimmer to recover almost any type of oil. This makes the skimmer highly flexible and a good base on which to add if the types of oil handled change at a later date.

DBD - DISC, BRUSH-DRUM SKIMMERS

The DISC/BRUSH-DRUM (DBD) skimmers are produced in a variety of configurations – single, twin or triple banks of rotating oleophilic (oil attracting) surfaces powered by independent hydraulic, electric or pneumatic motors.

Oil is recovered from the surface of the water as the the discs/brush-drum banks are rotated. The recovered oil is discharged and collected in the central sump on a continuous basis. These systems provide for highly selective recovery with minimal water content.
The HELIX Circular Brush System presents a significant advancement in skimmer technology. This circular brush skimmer is the result of several years of research and development.

The oil is able to flow freely onto the brushes from any angle which is especially important for heavy and thick oils. This gives significant operational advancement over square or rectangular units. The HELIX is delivered as a complete skimmer with either the DOP-250 DUAL, DOP-200 DUAL or DOP-160 depending on capacity requirements. The HELIX can be supplied as an adaptor for mounting on existing skimmers such as the TERMITE and TERMINATOR and is also available with external floats for increased stability.

BELT skimmers are excellent at recovering highly viscous oils – again with a low water content. Supplied as standard with a DOP-250 DUAL, this powerful skimmer is able to operate in either direction (depending on the oil type) to quickly remove oil from the water surface. It can be offered as an independent skimmer, or as an adaptor for the TERMINATOR skimmer. It can also be supplied with options such as remote control and thrusters if required.
In response to increased exploration and exploitation of the polar regions, DESMI has recognised the need for a skimmer designed specifically to operate in these harsh conditions. After 3 years of development, the POLAR BEAR ICE SKIMMER has been designed and manufactured.

It is based on the popular HELIX skimmer, which we found to be such a versatile machine, that it could easily operate in icy conditions with no ill effect. However, this flexible design was modified and adapted to suit the harsh polar conditions and a strong frame was added. This skimmer is now one of the most well-suited products available.

Due to having no external floats outside the collecting members (brush-modules), there are no restrictions when the POLAR BEAR interacts with the surrounding surface. The skimmer head is designed so that when operating in icy waters, the ice will be pushed aside and therefore cannot be trapped in the skimmer.

The TERMITE is one of our most popular skimmers. This skimmer is based on the proven TERMINATOR design but it incorporates the smaller DOP-160 pump, which enables it to have an extremely shallow draft. The TERMITE system provides a lightweight package that can skim and transfer many types of oil and operate effectively in open, harbour and inland water conditions.

The TERMITE utilizes the same large free-floating weir lip as the TERMINATOR skimmer, which has been in production for years. This flexible, high buoyancy weir system allows nearly 6in of vertical travel for excellent wave following, even in choppy seas. The weir height automatically adjusts to match the discharge rate of the pump, making the skimmer easy to operate and ensuring high recovery efficiency at all flow rates. OHMSETT testing proved that this weir skimmer could achieve average recovery efficiencies greater than 80% in wave conditions.
The ALLIGATOR and ARMADILLO belt brush skimmers have a bi-directional belt. In underflow mode (with the belt going down into the oil) the skimmer can achieve a high recovery rate with lighter oils. In overflow mode (belt coming up out of the oil) the skimmers can recover thick layers of heavy oils with very little water – as low as 2%. The ARMADILLO is a BELT skimmer designed to be used as an independent skimmer, and the ALLIGATOR is a belt brush skimmer. However, both work on a similar principle for recovery.

The MINI-MAX skimmer head can be connected to any self-priming suction pump. Capacity and viscosity handling of the skimmer head is determined by the suction pump or vacuum system attached to the skimmer. Vacuum systems can pull a deep suction. It is ideal for small industrial separators, tanks and waters. This skimmer can be coupled directly to a vacuum truck or other suction pumps such as diaphragm pumps. In this mode it may be considered for use in hazardous areas. The MINI-MAX is ideal for skimming a wide range of products – as long as it floats and flows the MINI-MAX will be able to recover it! We typically package the MINI-MAX with a diesel driven 3in diaphragm pump in a convenient aluminium, PE or wooden storage box. We can also provide various other pumps as options for the MINI-MAX as per customer requirements.
The TERRAPIN has been designed with industrial applications in mind. The unit may be used free floating with a 1¼in suction hose connected to the underside. Alternatively a suction hose, connected to the top of the skimmer, can suspend the TERRAPIN. The diameter of the TERRAPIN is only 410mm / 16in, which permits access into tight and possibly hazardous areas.

The TERRAPIN is constructed in marine grade stainless steel, moulded polyethylene and polyurethane - making it resistant to oils and many environments found in industrial applications. The unique bellows can also be supplied in Teflon. As the skimmer is intrinsically safe, it is therefore ideally suited to applications in these safety conscious industrial environments.

RO-WEIR

The RO-WEIR is a lightweight aluminium floating suction head which can be connected to any suitable suction device. It is highly flexible and can be used in many situations, from open lagoons to oil sumps. It consists of an angled hand tool for manual guidance of the suction head, a 1m straight pipe with 2 PE hose floats, and a 0.3m suction pipe for use in minimal space. It is an extremely low cost but powerful skimmer system which requires a minimum amount of storage space.
These machines are extremely versatile and flexible, and can be used in many applications, including through small access holes, hanging from vessels, or in dangerous conditions (Special models). The smaller models of this skimmer are extremely portable and can easily be carried to site by 2 people.

DOP Pumps and Injection Flanges
DOP-250 DUAL, DOP-200 DUAL & DOP-160. Available in skimming or off-loading versions the 3 sizes of pumps have the ability to pump a wide range of oils, or oil and water mixtures, with a discharge pressure up to 10 bar/147 psi. The hydraulically driven stainless steel screw rotates inside a lightweight aluminium housing. All DOP pumps contain cutting knives to prevent any debris being trapped in the pump and these, combined with a pressure lubricated screw bearing, greatly increase the reliability of the pump. DESMI manufactures an extensive range of pumps including centrifugal, internal gear and vertical screw. The DESMI screw pump was introduced over 25 years ago and has subsequently been developed and improved to become the most widely used viscous oil pump in the oil spill response industry today.

Over 2,000 submersible screw DOP pumps have been supplied to more than 100 countries around the world.
DESMI conducted extensive bitumen pumping tests in house. All the testing showed that a relatively small amount (3-6%) of water injected into the pump discharge line with an injection flange or camlock forms a thin layer surrounding the column of oil that is travelling through the hose. A system comprising of an injection flange and high-pressure water pump was developed and tested over a two year period. The resulting system means that heavy oils can be pumped further and higher. We also offer a steam version of the above for even greater pumping distances with higher viscosities. Pressures of up to 13 bar available with the DOP200.
BARGE PUMP-OFF UNIT (BPU)

DESMI have developed a range of BARGE & BILGE PUMP-OFF UNITS to safely, quickly and efficiently empty storage barges regardless of content. The BPU’s satisfy a range of flows and barge tank depths using the famous DOP, positive displacement pumps.

The BPU 250 is an all-aluminum and stainless steel permanent mount barge pumping system.

The system can be designed to any hatch diameter and depth due to a proprietary design which places the pump at the bottom of the tank, taking full advantage of the DOP pump’s impressive flow and discharge head to evacuate the fluids, regardless of viscosity.

POWER PACKS

DESMI offer a comprehensive range (3.1kW to 210kW) of diesel and electrically driven multipurpose hydraulic power packs and hydraulic power units for operating all hydraulically powered equipment, but specifically our oil spill control equipment such as boom reels, skimmers and pumps. Many of these power packs are offered with two or more hydraulic circuits for operating a range of equipment.

Our oil spill products have been adapted to work with these power packs, thus reducing the number of single function power packs to an absolute minimum. Also available as options are remote control units, wheels, forklift channels, cranes, built-in pumps, or most other specifications to meet the customer’s requirements.
The DESMI DSPP50 CRANE SWEEPER is a diesel driven power pack complete with jib crane, self adjusting weir skimmer, c/w DOP pump and wireless remote control. It is designed to facilitate oil spill clean-up from the reaches of the crane jib and mobility of the flat bed trailer. The trailer has two large-diameter wheels making it easy for use in ‘off-road’ conditions and for reaching difficult to access areas such as pipelines and river banks. The DESMI CRANE SWEEPER is equally at home on the port or dock side to recover spilt hydrocarbons from the water.

The DESMI self adjusting weir can be removed in minutes and the unit can be used as a pump out system. This is especially useful to empty oil tanks or reservoirs that have been used for storage. The powerful DOP pump can handle both very light and very heavy oils.

The power pack can run other hydraulic equipment such as other skimming devices as it is supplied with an additional number of hydraulic outlets.

The power pack frame is manufactured in steel and painted in marine grade high visibility orange making for a very strong and robust structure. In addition, it has ISO corners for easy securing to the trailer, during transport as well as during operation. It comes with lifting eyes in the top corners and forklift channels for safe handling.

The steel trailer is treated by hot dip galvanization steel and is supplied with a suitable tow bar complete with jockey wheel, over run and parking brakes. In addition, the trailer has four retractable and adjustable support legs for operations of the DESMI Sweeper.
The DESMI oil spill response segment have developed a new product which can efficiently and quickly clean the inside of RO-TANKS after use without removing the ends. It is a spray probe that can be simply inserted through a port hole in the tank after a partial air inflation and operated with a suitable pressure pump such as one of the DOP series. The spray pattern has been developed to remove stubborn pollutant and difficult to reach areas within the tank in-situ. The process is done without leakage to the environment and drainage can be completed during or after operations through existing connections. Twin systems can be deployed on much larger tanks or the single probe can be simply repositioned in another port hole.

The port holes can be generated in existing tanks thus allowing the client to upgrade to the DESMI tank cleaning system with a minimum of cost. Total packages, including all fixings and pumps are available.

**RO-TANK**

The RO-TANK is a high quality durable storage tank that is available in sizes 5 to 50m³ and can be used on land or floating in water (with the addition of an air pillow). The RO-TANK is moulded in robust reinforced rubber with a Hypalon (CSM) outer layer. The Hypalon external skin has high abrasion and puncture resistance that will withstand long periods of exposure to sun and many types of liquids. RO-TANK lies completely flat when empty, allowing it to be rolled for storage. These features mean that the RO-TANK is highly versatile and can be used for a wide variety of operations.

**RO-TANK CLEANING**
The TROILTANK is a rapid deployment storage tank available in sizes from 1,000 litres to 10,000 litres for use on land. These are supported by a lightweight frame which is rapidly erected. This makes the TROILTANK exceedingly simple and quick to erect. The TROILTANKS are manufactured in either PU or PVC, and all tanks are extremely light for their size and relatively easy to transport. TROILTANKS are suitable for temporary storage of many kinds of liquids including oils and wastewater, and can also be used for the temporary storage of oiled materials (clothing, sorbent, trash) prior to disposal, decontamination of personnel and small equipment, etc. Most TROILTANKS are light enough for one person to carry and can be stacked for storage. The TROILTANK offers a lightweight and versatile solution to the problems of temporary storage of oily wastes. It is a valuable addition for any oil spill cleanup operation.
DOAS

The DOAS transfer system is unique in its class. It was designed for safe off-loading of RO-TANKS or ship off-loading but can also be used for emergency fire as emergency fire fighting with water discharge pressure up to 13 bar.

The DOAS adapters are mounted with the DOP positive displacement pump, making it ideal for oil spill applications. It is capable of handling a wide range of fluids even with trash content. The screw and casing are fitted with a sturdy cutting knife arrangement for slicing through or crushing marine grasses, seaweed, line and plastic.

Available in a variety of sizes from 30-125m³/h pumping capacity.

RO-MAR

RO-MAR fenders and buoys are the result of years of development and research in conjunction with major marine and offshore operators. They are ideal for on-board storage and can be used as a temporary buoy, fender or lift support unit.

RO-MAR is a temporary low pressure fender or buoy and may not be suitable for fixed or long term installations. However because of its low storage volume it is ideal for storing onboard vessels for a variety of applications and unusual situations.

RO-MAR is offered in a wide selection sizes from 1m³ up to 6m³ to suit customer requirements. It can be stylized with customer logos or vessel names and used as a temporary marker buoy or floating billboard.
The RO-VAC MK III is a successor to the popular RO-VAC MK II. Building on the huge success of the previous model, the new MK III uses a larger and more powerful drive in the form of a twin cylinder 15kW Hatz diesel engine. A 50% increase on the old model. In addition the vacuum pump is now driven by hydraulics rather than a belt drive giving the operator even more operational control. It is an especially effective tool for beach cleaning and pipeline spill operations and used in a variety of modes according to the spill situation.

The RO-VAC MK III’s power plant comes in a robust galvanized steel frame with engine vibration mountings. It includes the large diameter wheels and large footprint tyres suitable for both road and off road towing.

The unit also incorporates a high-pressure jet washer with hand lance. The washer is also hydraulic drive via a PVG control valve. The hand lance is trigger activated and a chemical dosing ejector nozzle with pick-up tube allows for chemical dosing.

The RO-VAC MINI pump can be supplied to pump the recovered oil from the storage hopper to further storage or tanker. Indeed, the pump can be used as a stand-alone, diesel driven unit for use on other duties.
The RO-VAC 4000 MK III is a combined vacuum system and storage tank all mounted on a robust trailer assembly. The new 4000 also uses the larger and more powerful drive in the form of a twin cylinder 15kW Hatz diesel engine. The power plant is in a robust galvanized steel frame with engine vibration mountings. This in turn is mounted at the front of the tanker unit. The complete assembly sits on a heavy duty trailer which includes large diameter wheels and large footprint tyres suitable for both road and off road towing.

The unit also incorporates a high-pressure jet washer with hand lance. (Please note the pictures are for a guide only)

The RO-TANKER is available in 2, 4 and 5m³ capacities and is designed to operate with the RO-VAC MKII or other suitable vacuum pumps. The RO-TANKER has been designed to provide the operator with the most versatile system for transport and disposal of recovered oils and liquids.

The RO-TANKER is fitted with large diameter wheels for off-road towing and a large diameter access hatch at the rear. Road lighting and fully braked wheel systems are also available and extend the operational area of the tanker.
ANCILLARIES

OPA90 DECK SPILL KIT

The DECK SPILL KIT comprises of well-proven equipment and has been formulated with the assistance of major ship owners and operators. The contents cover all the areas required such as oil absorbents, hand tools, containers and an optional pump. This kit is convenient, good value for money, and also extremely compact, so it is possible to have kits in every situation where they could be required. The whole kit is contained in a strong waterproof, portable, impact resistant black plastic storage container. The contents can be changed and adapted to suit the customer’s requirements.

One of the secrets to the success of the many DESMI permanent boom installation is due to the boom support ancillaries. These have been carefully designed, manufactured and installed globally where their proven performance is world class.

The ancillaries include but are not limited to, flexible mooring systems, tide slides for both wing wall and pile installations, anchor points that evenly distribute loads and flexible cable guides.

Special attention is also given to the materials of construction, wave and tide heights, current or water speed and a host of other climatic, mechanical and environmental considerations.

This coupled to the unique booms DESMI can offer and our 360 degree approach to all project or retrofits results in the lowest life cycle costs in the industry for permanent boom installations.

BOOM SUPPORT ANCILLARIES
BOULDER CLEANER

BOULDER CLEANER is a new product from DESMI. It is hydraulically driven and can be connected to any self-priming suction pump or Ro-Vac unit. The BOULDER CLEANER is an innovation in the way oil spills in difficult conditions can be cleaned up. This new unit allows the operator to rapidly recover oil whilst “brushing” the rocks. It can also be used on oil on the water surface, or nearly any other surface you may encounter. The BOULDER CLEANER skimmer head has a small hydraulic motor which is used to power the brush unit which makes contact with the oil. However, due to the versatile suction lance the single operator is able to direct the skimmer head to any awkward areas or difficult surfaces whilst remaining at a safe distance. Due to the construction of the BOULDER CLEANER from sea water resistant aluminium, the system is extremely rugged, but very lightweight.

CONTAINERS

CONTAINERS are offered in economical standard or custom versions for shipping, storage and transportation of equipment and materials. Sizes from 8ft to 40ft are available, manufactured in various materials and supplied in different colours. Where required, ISO corners, custom doors and forklift channels can be fitted. Containers from DESMI have been supplied to customers worldwide over the last 30 years, many of which are still in use, and will be for many more.
Ready for Dispatch systems (RFDs) are an initiative developed by DESMI Oil Spill Response to have available in stock* a range of complete standard equipment systems to suit scenarios from the offshore to shoreline. The systems include booms, skimmers, power packs and hoses all packaged, including DNV containers, and ready for immediate dispatch that can be deployed into the operations arena without delay. Much attention has been given to the standard equipment mix and details such as spark arrestors and chalwyn valves on the offshore power packs are a standard fitment. Other details such as boom tow sets, inflation valve keys, hydraulic hoses, and even copies of the operations and maintenance manuals are all included.
The WIDESPRAY dispersant system comprises of a diesel driven pump set, a pair of height adjustable spray arms fitted with special nozzles and a set of hoses for the suction of sea water, dispersant and discharge to the spray arms. The spray arms can be supplied in various lengths dependant on the size of the vessel the system is to be used on, which makes this extremely flexible. The system is also transferable between vessels if the need arises.

The WIDESPRAY dispersant system is also available in an electrically driven set. The driver can be either single or three phase with voltages to suit. Starters and isolators can also be supplied as part of the skid or as separates for remote mounting.

Any dispersant product will only be delivered in accordance with the customers own specification. DESMI will not provide any advice – technical, commercial or on application or use - for this or any other dispersant product. We recommend all our customers contact the dispersant manufacturers directly and ensure that their instructions and procedures regarding use, application storage and disposal are followed and adhered to.
POLLCAT

With a robust steel catamaran hull, and a built-in oil mop system, the POLLCAT is ideally suited for rapid response and recovery in the event of an oil spill. The POLLCAT has a clear rear deck, recovered oil storage, and a hydraulic crane, making it an extremely versatile tool. The oil mop system can be complemented and boosted by the use of additional skimmers such as the TERMINATOR operated from the deck.

In addition to the above mentioned features the POLLCAT also offers a large cruising range, and a reasonable pumping capacity of recovered oil.

The twin engines mean a POLLCAT is an extremely versatile vessel and ensures it can remain on station and in the oiled area for as long as possible.
As the smallest vessel in the range, the POLLKITTEN is highly flexible with a shallow draft and is ideally suited to sheltered terminal and harbour applications.

With a built-in oil mop system, the POLLKITTEN is able to rapidly respond and recover any oil pollution. This vessel has an oil recovery rate of up to 20m³ per hour, and a pumping rate of up to 30m³ per hour. For convenience, a knuckle crane can be mounted, and the vessel has inbuilt storage for recovered oil.
As a complement to our larger vessels, DESMI offers a full range of smaller, aluminium workboats which are ideal for a wide variety of harbour, inland and coastal operations. These include the Punt, Tiller, Tempest, Coastal and Intensity models, providing a range of styles and sizes from 4.3m through to 12.8m. A multitude of hull types, propulsion and options such as wheelhouses, tow posts, and seating arrangements are possible. This comprehensive range of vessel types and options ensure flexibility in meeting any customer specification or requirement.

NEW INNOVATIONS

RO-KITE
The DESMI RO-KITE is a floating water kite based on a combination of trawl door and ram-air parachute principles. The purpose of this device is to act as a flow powered ‘towing vessel’ for oil boom systems. This can be either in fast flowing waters or in fast sweeping operations from OSR vessels.

The DESMI RO-KITE obviates the need of an extra towing vessel, a jib arm system or, in fast flowing waters, the need of several anchor points. The DESMI RO-KITE is designed for boom operation where strong currents or high speeds are factors during an oil spill recovery. Use of the Ro-Kite provides a cost efficient recovery of floating oil as it enables a single vessel to operate a boom in a U-formation e.g. the DESMI Speed Sweep.
The DESMI SQUID 2 is a high efficiency, in vessel skimming system complete with guide booms. Based on the success of the unique, GIANT OCTOPUS recovery system, DESMI engineers decided on one bank of the high efficiency brush rails and mounted them to a floating platform. This platform was named the squid as it is basically a smaller version of the OCTOPUS SKIMMER. The platform also accommodates the world famous DOP positive displacement pump and the assembly can rise and fall on a very simple but robust rail system. This allows for the various water levels of the vessel depending on load and sea conditions. The efficiency of the brush rails used on the SQUID 2 easily surpasses anything on the market today.

A revolutionary approach to the management of hydraulic & discharge hose systems commonly found between skimmers and power packs. The DESMI ZUH not only enhances safety when dealing with high pressure hoses, but allows for the inspection and replacement of damaged or aged hoses.

The DESMI ZUH is manufactured from a very robust, flexible, heavy weight, abrasion resistant polymer. It has integral sealed foam floatation and a very special & unique zipper system that allows for the opening and closing of the umbilical. The zipper, which runs the length of the umbilical, has high tensile strength but is flexible enough to allow the ZUH to be stored and deployed from traditional hose reel systems. The DESMI ZUH can be manufactured in various lengths to accommodate most hose sets including the longer configurations. The ZUH can be supplied with any number of hydraulic hoses and sizes which are neatly tagged to the inner skin. In addition, the client is free to use either lay flat of semi rigid discharge hoses thus increasing the flexibility of the DESMI ZUH.
DESMI is able to design and produce customised and unique equipment for specialized applications and specific locations. There have been various projects, including explosion proof power packs, long-term boom deployments for many years in adverse conditions and unique rapid response packages. These are tailored to the customer’s requirements and produced on an ad hoc basis. If necessary, please speak to your sales representative to see if we can meet your requirements. Other products and applications available upon request, please ask!!
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