INSTRUCTIONS FOR SPARE PARTS

Spare parts for DESMI vertical "in-line" centrifugal pump
NSL Monobloc and NSL Compact Spacer

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1. DISMANTLING (02 COMBINATION) NSL MONOBLOC

1.1 ACCESS TO IMPELLER
The numbers in brackets refer to the position numbers on the assembly drawing.

ø215/265
Remove guards (28). Remove Allen screws (22) which hold the shaft seal cover (18) and the motor bracket (20) to the pump casing (1). Dismantle copper pipe (58). Remove motor bracket and motor. Loosen shaft seal cover (18) from pump casing by means of the two M12 bolts in the threaded holes in the shaft seal cover. The shaft seal cover with shaft and impeller can now be lifted up allowing inspection of the impeller.

ø330/415/418/525
Remove guards (28). Remove set screws (64) which hold the motor bracket (20) to the pump casing (1). Dismantle copper pipe (58). Remove motor bracket and motor. Remove set screws (22) with washers (23), which hold the shaft seal cover (18) to the pump casing. Loosen the shaft seal cover from the pump casing by means of the pointed screws (86). The shaft seal cover with shaft and impeller can now be lifted up allowing inspection of the impeller.

1.2 DISMANTLING SHAFT SEAL
ø215/265
Pull the shaft seal cover off the motor bracket, by which the coupling (19) is pulled off the motor shaft. Remove nut (6). Pull off the impeller (5) and remove sunk key (9). Remove Allen screws (16), which hold the bearing cover (15) to the shaft seal cover, pull shaft seal cover and bearing cover apart, by which shaft seal (10) and water deflector (11) are pulled off the shaft.

ø330/415/418/525
Remove set screw (6). Pull off the impeller, and remove sunk key (9). Remove set screws (16), which hold the bearing cover (15) to the shaft seal cover, pull shaft seal cover and bearing cover apart, by which the shaft seal (10) is pulled off the shaft.

1.3 DISMANTLING SEAT
Press out the seat from behind the shaft seal cover.

1.4 DISMANTLING BEARING
Before dismantling bearing, remove ring lock (12). Pull the shaft/coupling out of the bearing cover and press the bearing out of the bearing cover.

1.5 INSPECTION
When the pump has been dismantled, check the following parts for wear and damage:

- Sealing ring/impeller: Max. clearance 0.4-0.5 mm measured in radius.
- Shaft seal/shaft seal cover: Check the seat for flatness and cracks. Check the rubber parts for elasticity.
- Bearings: Replace in case of wear and noise.

1.6 DISMANTLING COUPLING
It is not necessary to remove the coupling in the 02-combination during normal maintenance.
Dismantle the coupling by removing the pointed screw (73) and pull off the coupling. If the coupling is removed on the assembled pump, take care that the bearing is not damaged by pulling too hard on the coupling. If the coupling is removed after dismantling the pump, fix the shaft at the thread at the opposite shaft end, while the coupling is pulled off. The coupling might be heated to facilitate dismantling.

2. ASSEMBLING

2.1 FITTING SEALING RINGS
When fitted, the sealing ring (4) is to bear against the shoulder of the pump casing.

ø330/415/418/525
When fitted the sealing ring (27) is to bear against the shoulder of the shaft seal cover (20).

2.2 FITTING BEARING
Place the support disc (14) (grease valve ring in ø330/415/525 with angular ball bearings) in the bearing cover and press the bearing into place in the bearing cover. Lead the shaft through the bearing cover, support disc and bearing, and press the bearing into place up against the support disc. Fit ring lock (12).

ø330/415/418/525
Fit cover under bearing (26).

2.3 FITTING WATER DEFLECTOR
ø215/265
Assemble bearing cover and shaft seal cover. Lead the water deflector (11) over the shaft until it touches the shaft seal cover and then further 1-1.5 mm into the shaft seal cover. Do not fasten bearing cover and electric motor until the motor has been mounted and the shaft can rotate freely without noise.

ø330/415/418/525
Lead the water deflector (11) over the shaft until it touches the cover under bearing (26) and then further 1-1.5 mm towards the cover under bearing. Assemble bearing cover and shaft seal cover. Do not fasten bearing cover and electric motor until the motor has been mounted and the shaft can rotate freely without noise.

2.4 FITTING SHAFT SEAL
Before fitting the seat, clean the recess in the shaft seal cover or the motor bracket (ø215/265 in 12-combination). When fitting the seat, remove the protective coating without scratching the lapped surface. Dip the outer rubber ring of the seat into soapy water. Now press the seat into place with the fingers and check that all parts are correctly imbedded.

If it is necessary to use tools for assembling, then protect the sliding surface of the seat to prevent it from being scratched or cut. Lubricate the inner surface of the slide ring rubber bellows with soapy water and push it over the shaft. The use of a conical fitting bush as shown on the assembly drawing is recommended to avoid that the rubber bellows is cut.

Push the slide ring over the shaft with the hand. If the rubber bellows is tight, use a fitting tool and take care that the slide ring is not damaged. If the carbon ring is not fixed, it is important to check that it is fitted correctly, i.e. the chamfered/lapped side is to face the seat. The carbon ring can be held by a little grease.
When using soapy water on the shaft, the bellows will settle and seat in abt. 15 minutes, and until then tightness should not be expected. After start, check by viewing the leak hole that there are no leaks.

2.5 FITTING IMPELLER
Fit the sunk key in the shaft and lead the impeller towards the shoulder of the shaft. Take care that the ring at the end of the shaft seal spring locates in the recess of the impeller. Secure the impeller with washers (7 and 8) and a nut (ø215/265) or a set screw (ø330/415/525) or a nut and stud (300-418/350-525).

2.7 SHAFT
When the pump has been assembled, check that the shaft rotates freely.

2.8 FITTING COUPLING
Fit sunk key (76). If the coupling is fitted on the assembled pump, take care that you do not damage the bearing by pressing the coupling too hard. The coupling might be heated to facilitate the fitting. If the coupling is fitted before assembling the pump, the shaft must be supported at the opposite shaft end while the coupling is pressed into place. When the coupling bears against the shoulder of the pump shaft, fit the pointed screw.

3. DISMANTLING (16 COMBINATION) NSL COMPACT SPACER

3.1 ACCESS TO IMPELLER
The numbers in brackets refer to the position numbers on the assembly drawing.

Dismantle guard (69). Dismantle copper pipe (58). Dismantle Allen screws (76) and (80). Remove coupling discs (74) between spacer and coupling part motor (71). Dismantle Allen screws (77). Loosen spacer (72) from coupling part pump (70) by means of the pointed screws (36). Now remove spacer. If additional space is required for dismantling, loosen coupling part pump (70) and coupling part motor (71) at pointed screws (73) and pull off. A gentle heating of the pump and motor coupling parts may facilitate the dismantling.

Remove the screws (22) that keep the shaft seal cover (18) to the pump casing (1). Loosen shaft seal cover (18) from pump casing by means of the pointed screws (86) in the shaft seal cover. The shaft seal cover with shaft and impeller can now be lifted up allowing inspection of the impeller.

3.2 DISMANTLING SHAFT SEAL
ø215/265
Remove nut (6). Pull off the impeller (5) and remove sunk key (9). Remove Allen screws (19), which hold the bearing cover (15) to the shaft seal cover, pull shaft seal cover and bearing cover apart, by which shaft seal (10) and water deflector (11) are pulled off the shaft.

ø330/415
Remove set screw (6). Pull off the impeller (5) and remove sunk key (9). Remove set screws (19), which hold the bearing cover (15) to the shaft seal cover, pull shaft seal cover and bearing cover apart, by which the shaft seal (10) is pulled off the shaft.

3.3 DISMANTLING SEAT
Press out the seat from behind the shaft seal cover (18).

3.4 DISMANTLING BEARING
Before dismantling bearing, remove ring lock (12). Pull shaft with coupling out of the bearing cover.
and press out the bearing.

3.5 INSPECTION
When the pump has been dismantled, check the following parts for wear and damage:

- Sealing ring/impeller: Max. clearance 0.4-0.5 mm measured in radius.
- Shaft seal/shaft seal cover: Check the seat for flatness and cracks.
- Bearings: Check the rubber parts for elasticity. Replace in case of wear and noise.

4. ASSEMBLING

4.1 FITTING SEALING RINGS
When fitted, the sealing ring (4) has to bear against the shoulder of the pump casing.

ø330/415
When fitted the sealing ring (27) has to bear against the shoulder of the shaft seal cover (20).

4.2 FITTING BEARING
Place the support disc (14) (grease valve ring in ø330/415 with angular ball bearings) in the bearing cover and press the bearing into place in the bearing cover. Lead the shaft through the bearing cover, support disc and bearing, and press the bearing into place up against the support disc. Fit ring lock (12).

ø330/415
Fit cover under bearing (26).

4.3 FITTING WATER DEFLECTOR
ø215/265
Assemble bearing cover and shaft seal cover. Lead the water deflector (11) over the shaft until it touches the shaft seal cover and then further 1-1.5 mm into the shaft seal cover. Do not fasten bearing cover and electric motor until motor and coupling have been mounted and the shaft can rotate freely without noise.

ø330/415
Lead the water deflector (11) over the shaft until it touches the cover under bearing (26) and then further 1-1.5 mm towards the cover under bearing. Assemble bearing cover and shaft seal cover. Do not fasten bearing cover and electric motor until motor and coupling have been mounted and the shaft can rotate freely without noise.

4.4 FITTING SHAFT SEAL
Pay attention to the rubber type of which the shaft seal bellows has been made. Standard is NITRILE, however EPDM may also be used. EPDM will be damaged by mineral grease. For EPDM use soft soap or silicone grease. Before fitting the seat, clean the recess in the shaft seal cover. Dip the outer rubber ring of the seat into soapy water or apply silicone grease. Now press the seat into place with the fingers and check that all parts are correctly imbedded.

If it is necessary to use tools for assembling, then protect the sliding surface of the seat to prevent it from being scratched or cut. Lubricate the inner surface of the slide ring rubber bellows with soapy water and push it over the shaft. The use of a conical fitting bush as shown on the assembly drawing is recommended to avoid that the rubber bellows is cut.
Push the slide ring over the shaft with the hand. If the rubber bellows is tight, use a fitting tool and take care that the slide ring is not damaged. If the carbon ring is not fixed, it is important to check that it is fitted correctly, i.e. the chamfered/lapped side is to face the seat. The carbon ring can be held by a little grease.

When using soapy water on the shaft, the bellows will settle and seat in about 15 minutes, and until then tightness should not be expected. After start, check by viewing the leak hole in bearing cover/shaft seal cover that there are no leaks.

4.5 FITTING IMPELLER
Fit the sunk key in the shaft and lead the impeller towards the shoulder of the shaft. Take care that the ring at the end of the shaft seal spring locates in the recess of the impeller. Secure the impeller with washers (7 and 8) and a nut (ø215/265) or a set screw (ø330/415). Secure set screw (6) or nut (6) with a removable screw locking agent, e.g. Loctite 243 or Omnifit 40M. Tighten according to below table.

4.6 FITTING SHAFT SEAL COVER
Place the O-ring (21) between pump casing and shaft seal cover in the O-ring groove and hold it with a little grease. However, check the material of the O-ring first. As standard the material is NITRILE, but it may be EPDM which will be damaged by mineral grease. Use soft soap or silicone grease for EPDM. Fit and fasten shaft seal cover or motor bracket, mounted with the electric motor, in the pump casing. Screw the pointed screws (86) back into the shaft seal cover before tightening. Tighten the screws in the shaft seal cover according to below table. Fit copper pipe (58).

4.7 FITTING COUPLING
Fit sunk key (16) and motor shaft sunk key. Lead coupling part pump (70) against the shoulder of the shaft (17) and tighten by means of pointed screw (73). Mount coupling part motor (71). Do not tighten the pointed screw (73) into the coupling part motor until the remaining parts of the coupling have been mounted and tightened. Mount spacer (72) by means of Allen screws (77). Secure the screws with a removable screw locking agent.

Mount coupling discs (74) and washer (78) between spacer and coupling part motor by means of Allen screws (76), pinch nuts (79) and Allen screws (80). Secure screws with a removable screw locking agent. Turn the shaft a couple of times while tightening each screw slightly until coupling discs and coupling part motor have come into place. Now tighten Allen screws and pointed screw (73) in coupling part motor.

Check radial runout on the flanges, where the coupling plates are mounted, by means of a measuring gauge fixed to the motor bracket - see below drawing. After tightening-up the Allen screws (76 and 80) check that the radial runout does not exceed 0.1 mm. A larger runout may result in pump vibrations, increased bearing load and/or the impeller getting into contact with the pump sealing ring(s).
Tighten Allen screws in the coupling according to below table.

<table>
<thead>
<tr>
<th>Screw dimension</th>
<th>Moment in Nm</th>
</tr>
</thead>
<tbody>
<tr>
<td>M8</td>
<td>8</td>
</tr>
<tr>
<td>M10</td>
<td>15</td>
</tr>
<tr>
<td>M12</td>
<td>27</td>
</tr>
<tr>
<td>M16</td>
<td>65</td>
</tr>
<tr>
<td>M20</td>
<td>127</td>
</tr>
</tbody>
</table>

4.8 SHAFT
When the pump has been assembled, check that the shaft rotates freely and without noise.

5. FROST PROTECTION
Pumps which are not in operation during frost periods are to be drained to avoid frost damage.
Remove the plug (3) at the bottom to empty the pump. Alternatively, it is possible to use anti-freeze liquids in normal constructions.

6. DISMANTLING
Before dismantling the pump make sure that it has stopped. Empty the pump of liquid before it is dismantled from the piping system. If the pump has been pumping dangerous liquids you are to be aware of this and take the necessary safety measures.
If the pump has been pumping hot liquids, take great care that it is drained before it is removed from the piping system.

7. START-UP
A centrifugal pump will not function until it has been filled with liquid between the foot valve and somewhat above the impeller of the pump.
The liquid also serves as coolant for the shaft seal. In order to protect the shaft seal the pump must not run dry.
8. ASSEMBLY DRAWING ø215/265 02-COMB.
9. SPARE PARTS LIST ø215/265 02-COMB.
See ø330/415/525 pump on the next pages

1. Pump casing
2. Pipe plug
3. Pipe plug
4. Sealing ring
5. Impeller
6. Nut
7. Spring collar
8. Washer
9. Sunk key
10. Shaft seal
11. Water deflector
12. Ring lock
13. Ball bearing
14. Support disc
15. Bearing cover
16. Allen screw
17. Shaft
18. Shaft seal cover
19. Coupling
20. Motor bracket
21. O-ring
22. Allen screw
23. Guard
24. Copper pipe
25. Hexagon nipple
26. Allen screw
27. Set screw
28. Intermediate flange
29. Pointed screw
30. INSEX-screw
31. Sunk key
32. Sealing washer
33. Set screw
34. Base plate
35. Lock washer
36. Manometer
37. Nipple
38. Sleeve
39. Pipe plug

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8A. ASSEMBLY DRAWING Ø215/265 02-COMB.
9A. SPARE PARTS LIST
NSLV IN Ø215/265 02-COMB.
See Ø330/415/525 pump on the next pages

1. Pump casing
2. Pipe plug
3. Pipe plug
4. Sealing ring
5. Impeller
6. Nut
7. Spring collar
8. Washer
9. Sunk key
10. Shaft seal
11. Water deflector
12. Ring lock
13. Ball bearing
14. Support disc
15. Bearing cover
16. Allen screw
17. Shaft
18. Shaft seal cover
19. Coupling
20. Motor bracket
21. O-ring
22. Allen screw
23. Guard
24. Copper pipe
25. Hexagon nipple
26. Allen screw
27. Set screw
28. Intermediate flange
29. Pointed screw
30. INEX-screw
31. Sunk key
32. Sealing washer
33. Manometer
34. Nipple
35. Sleeve
36. Valve (optional)
10. ASSY. DRAWING ø330/415/525 02-COMB.
11. SPARE PARTS LIST ø330/415/525 02-COMB.

1. Pump casing
2. Pipe plug
3. Pipe plug
4. Sealing ring
5. Impeller
6. Set screw
7. Spring collar
8. Washer
9. Sunk key
10. Mech. shaft seal
11. Water deflector
12. Ring lock
13. Ball bearing
14. Grease valve ring*
15. Bearing cover
16. Set screw
17. Shaft
18. Shaft seal cover
19. Coupling
20. Motor bracket
21. O-ring
22. Set screw
23. Lock washer
24. Cover under bearing
25. Sealing ring 2
26. Guard
27. Copper pipe
28. Hexagon nipple
29. Hexagon nipple
30. Set screw
31. Allen screw
32. Set screw
33. Intermediate flange
34. Pointed screw
35. INSEX-screw
36. Sunk key
37. Sealing washer
38. Lubricator nipple
39. Pointed screw
40. Set screw
41. Base plate
42. Lock washer
43. Manometer
44. Nipple
45. Sleeve
46. Pipe plug

*) Support disc in light bearing housing
10A. ASSY. DRAWING ø330/415/525 02-COMB.
11A. SPARE PARTS LIST ø330/415/525 02-COMB.
NSLV IN ø330/415 02-COMB

1 Pump casing
2 Pipe plug
3 Pipe plug
4 Sealing ring
5 Impeller
6 Set screw
7 Spring collar
8 Washer
9 Sunk key
10 Mech. shaft seal
11 Water deflector
12 Ring lock
13 Ball bearing
14 Grease valve ring*
15 Bearing cover
16 Set screw
17 Shaft
18 Shaft seal cover
19 Coupling
20 Motor bracket
21 O-ring
22 Set screw
23 Lock washer
24 Cover under bearing
25 Sealing ring 2
26 Guard
27 Copper pipe (For NSLV)
28 Hexagon nipple
31 Hexagon nipple
34 Set screw
35 Allen screw
36 Set screw
37 Intermediate flange
38 Pointed screw
39 INSEX-screw
40 Sunk key
41 Sealing washer
44 Lubricator nipple
46 Pointed screw
47 Manometer
48 Nipple
49 Sleeve
50 Valve (optional)
12. ASSY. DRAWING 300-418 02-COMB.
13. SPARE PARTS LIST 300-418 02-COMB.

1. Pump casing
2. Pipe plug
3. Pipe plug
4. Sealing ring
5. Impeller
6. Cap nut
7. Spring washer
8. Inlet cone
9. Sunk key
10. Mech. shaft seal
11. Water deflector
12. Ring lock
13. Ball bearing
14. Grease valve ring
15. Bearing cover
16. Set screw
17. Shaft
18. Shaft seal cover
19. Coupling
20. Motor bracket
21. O-ring
22. Set screw
23. Lock washer
24. Stud
26. Cover under bearing
27. Sealing ring 2
28. Guard
58. Copper pipe
59. Hexagon nipple
61. Hexagon nipple
64. Set screw
70. Allen screw
71. Set screw
72. Intermediate flange
73. Pointed screw
75. INSEX-screw
76. Sunk key
81. Sealing washer
84. Lubricator nipple
86. Pointed screw
93. Set screw
94. Base plate
95. Lock washer
96. Manometer
97. Nipple
98. Sleeve
105. Countersunk screw
107. Pipe PLUG
12A. ASSY. DRAWING 300-418 02-COMB.
13A. SPARE PARTS LIST 300-418 02-COMB.
NSLV IN 300-418 02-COMB

1 Pump casing
2 Pipe plug
3 Pipe plug
4 Sealing ring
5 Impeller
6 Cap screw
7 Spring collar
8 Inlet cone
9 Sunk key
10 Mech. shaft seal
11 Water deflector
12 Ring lock
13 Ball bearing
14 Grease valve ring
15 Bearing cover
16 Set screw
17 Shaft
18 Shaft seal cover
19 Coupling
20 Motor bracket
21 O-ring
22 Set screw
23 Lock washer
24 Cover under bearing
25 Sealing ring
26 Guard
27 Copper pipe (For NSLV)
28 Hexagon nipple
29 Hexagon nipple
30 Set screw
31 Allen screw
32 Set screw
33 Intermediate flange
34 Pointed screw
35 INSEX-screw
36 Sunk key
37 Sealing washer
38 Lubricator nipple
39 Pointed screw
40 Countersunk screw

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14. ASSY. DRAWING 350-525 02-COMB.
15. SPARE PARTS LIST 350-525 02-COMB.

1. Pump casing
2. Pipe plug
3. Pipe plug
4. Sealing ring
5. Impeller
6. Cap nut
7. Spring washer
8. Inlet cone
9. Sunk key
10. Mech. shaft seal
11. Water deflector
12. Ring lock
13. Ball bearing
14. Grease valve ring
15. Bearing cover
16. Set screw
17. Shaft
18. Shaft seal cover
19. Coupling
20. Motor bracket
21. O-ring
22. Set screw
23. Lock washer
24. Stud
25. Cover under bearing
26. Sealing ring 2
27. Guard
28. Guard plate
29. Countersunk screw
30. Guard Plate
31. Screw
32. Washer
33. Copper pipe
34. Hexagon nipple
35. Hexagon nipple
36. Set screw
37. Set screw
38. Pointed screw
39. INSEX-screw
40. Sunk key
41. Sealing washer
42. Lubricator nipple
43. Pointed screw
44. Set screw
45. Base plate
46. Lock washer
47. Manometer
48. Nipple
49. Sleeve
50. Pipe plug
16. ASSEMBLY DRAWING ø215/265
17. SPARE PARTS LIST ø215/265
See ø330/415 pump on the next pages

1 Pump casing
2 Pipe plug
3 Pipe plug
4 Sealing ring
5 Impeller
6 Nut
7 Spring collar
8 Washer
9 Sunk key
10 Shaft seal
11 Water deflector
12 Ring lock
13 Ball bearing
14 Support disc
15 Bearing cover
16 Sunk key
17 Shaft
18 Shaft seal cover
19 Allen screw
21 O-ring
22 Allen screw
36 Pointed screw
58 Copper pipe
59 Hexagon nipple
60 Set screw
63 Motor bracket
64 Set screw
65 Intermediate flange *)
66 Allen screw *)
67 Set screw
69 Guard
70 Coupling part pump
71 Coupling part motor
72 Spacer
73 Pointed screw
74 Coupling discs
76 Allen screw
77 Allen screw
78 Washer
79 Pinch nut
80 Allen screw
81 Sealing washer
86 Pointed screw
93 Set screw
94 Base plate
95 Lock washer
96 Pressure gauge
97 Nipple
98 Sleeve
106 Pressure gauge cock
107 Pipe plug
*) Only if motor is bigger than motor bracket
18. ASSEMBLY DRAWING ø330/415 WITH LIGHT BEARING HOUSING
(80-330, 100-330, 125-330, 100-415 and 125-415)

19. SPARE PARTS LIST ø330/415 WITH LIGHT BEARING HOUSING

1. Pump casing
2. Pipe plug
3. Pipe plug
4. Sealing ring
5. Impeller
6. Nut
7. Spring collar
8. Washer
9. Sunk key
10. Shaft seal
11. Water deflector
12. Ring lock
13. Ball bearing
14. Support disc
15. Bearing cover
16. Sunk key
17. Shaft
18. Shaft seal cover
19. Allen screw
21. O-ring
22. Allen screw
27. Sealing ring 2
36. Pointed screw
58. Copper pipe
59. Hexagon nipple
60. Set screw
63. Motor bracket
64. Set screw
65. Intermediate flange*)
66. Allen screw*)
67. Set screw
69. Guard
70. Coupling part pump
71. Coupling part motor
72. Spacer
73. Pointed screw
74. Coupling discs
76. Allen screw
77. Allen screw
78. Washer
79. Pinch nut
80. Allen screw
81. Sealing washer
86. Pointed screw
93. Set screw
94. Base plate
95. Lock washer
96. Pressure gauge
97. Nipple
98. Sleeve
106. Pressure gauge cock
107. Pipe plug

*) Only if motor is bigger than motor bracket
20. ASSEMBLY DRAWING ø330/415 WITH HEAVY BEARING HOUSING

21. SPARE PARTS LIST ø330/415 WITH HEAVY BEARING HOUSING

1. Pump casing
2. Pipe plug
3. Pipe plug
4. Sealing ring
5. Impeller
6. Nut
7. Spring collar
8. Washer
9. Sunk key
10. Shaft seal
11. Water deflector
12. Ring lock
13. Ball bearing
14. Grease valve ring
15. Bearing cover
16. Sunk key
17. Shaft
18. Shaft seal cover
19. Allen screw
20. O-ring
21. Allen screw
22. Sealing ring 2
23. Pointed screw
24. Copper pipe
25. Hexagon nipple
26. Set screw
27. Hexagon nipple
28. Motor bracket
29. Set screw
30. Intermediate flange*)
31. Allen screw*)
32. Set screw
33. Guard
34. Coupling part pump
35. Coupling part motor
36. Spacer
37. Pointed screw
38. Coupling discs
39. Allen screw
40. Allen screw
41. Washer
42. Pinch nut
43. Allen screw
44. Sealing washer
45. Pointed screw
46. Set screw
47. Coupling part motor
48. Base plate
49. Lock washer
50. Pressure gauge
51. Pressure gauge
52. Pressure gauge cock
53. Pipe plug

*) Only if motor is bigger than motor bracket